

Annual Index

		MONTH	PAGE
Assembly Fastening Joining	Clipper Costs Shaved With Cold-Headed		
	Fastener	Feb	73
	Rivet Assembly Tool	Feb	138
	MIG Welding Replaces Stick Welding	Mar	69
	More Quality With Less Parts		
	Via Adhesive Technique	July	53
	Would You Believe—Paint First—		
	Then Fabricate	July	112
	Adhesive Bonding Boosts Aircraft Quality/		
	Fabrication Up, Up And Away	Aug	84
Casting Forging	Versatile Welding Unit Aids Steel or		
	Aluminum Construction	Nov	63
Computers	New One-Step Steelmaking Process		
	For Special Alloys	Nov	128
	New Mini-Computer System Cuts NC Tape		
	Costs 50%	Feb	79
	A Look at NC/Computer Technology in the		
	Automotive Industry	Feb	98
	NC Helps Build Its Own Computers	Nov	107
	Lathe Programming Service Now		
	Goes Universal	Nov	130
Cutting Tools	A 1200 Percent Increase in Tool Life	Jan	69
	Machining Time Reduced 100 Hours		
	Carbide Tool Replaces Grinder	Jan	75
	Tailored Tooling Solves Storage Problems,		
	Reduces Machining Time	July	55
	Carbide Coating . . . A New Edge		
	in Cutting	Sept	138
Detroit Roundup	Diamond Tool Does Its Thing		
	Precision	Oct	130
	Millions of people are living behind		
	the 'dikes' of quality assurance	Jan	89
	Auto safety continues to be a hot		
	topic in Detroit	Jan	91
	Improving safety and noise abatement	Feb	93
	The auto industry shortens production		
	schedules in making an unusually early		
	attempt to balance model inventories;		
	Here's what the casual visitor to the		
	SAE Exposition held in Cobo Hall was		
	exposed to	Mar	89
	Limping sales and wide spread production		
	cutbacks in the auto industry; skilled		
	tradesmen in the Detroit area	Apr	89

Annual Index

		MONTH	PAGE
Assembly Fastening Joining	Clipper Costs Shaved With Cold-Headed		
	Fastener	Feb	73
	Rivet Assembly Tool	Feb	138
	MIG Welding Replaces Stick Welding	Mar	69
	More Quality With Less Parts		
	Via Adhesive Technique	July	53
	Would You Believe—Paint First—		
	Then Fabricate	July	112
	Adhesive Bonding Boosts Aircraft Quality/		
	Fabrication Up, Up And Away	Aug	84
Casting Forging	Versatile Welding Unit Aids Steel or		
	Aluminum Construction	Nov	63
Computers	New One-Step Steelmaking Process		
	For Special Alloys	Nov	128
	New Mini-Computer System Cuts NC Tape		
	Costs 50%	Feb	79
	A Look at NC/Computer Technology in the		
	Automotive Industry	Feb	98
	NC Helps Build Its Own Computers	Nov	107
	Lathe Programming Service Now		
	Goes Universal	Nov	130
Cutting Tools	A 1200 Percent Increase in Tool Life	Jan	69
	Machining Time Reduced 100 Hours		
	Carbide Tool Replaces Grinder	Jan	75
	Tailored Tooling Solves Storage Problems,		
	Reduces Machining Time	July	55
	Carbide Coating . . . A New Edge		
	in Cutting	Sept	138
Detroit Roundup	Diamond Tool Does Its Thing		
	Precision	Oct	130
	Millions of people are living behind		
	the 'dikes' of quality assurance	Jan	89
	Auto safety continues to be a hot		
	topic in Detroit	Jan	91
	Improving safety and noise abatement	Feb	93
	The auto industry shortens production		
	schedules in making an unusually early		
	attempt to balance model inventories;		
	Here's what the casual visitor to the		
	SAE Exposition held in Cobo Hall was		
	exposed to	Mar	89
	Limping sales and wide spread production		
	cutbacks in the auto industry; skilled		
	tradesmen in the Detroit area	Apr	89

		MONTH	PAGE
Detroit Roundup (Continued)	Ralph Nader comments on "pollution"; what's happening to the traditional model year?; Federal Trade Commission suggests that Congress treat the auto industry as a public utility	May	89
	SME Show in Detroit; Complete "optimization" of manufacturing processes	Jun	87
	The big hangup is Michigan's refusal to adopt Daylight Saving Time; Chevrolets' new four cylinder, overhead cam engine	July	71
	Inflation threatens to price American industry and American workers out of industry; Detroit still hasn't figured out what to think of UAW leader Leonard Woodrock	Aug	75
	In Federal Court we trust—or anti-trust?	Sept	111
	Officials in autodom seem to be entertaining an idea that if government people can tell the industry how to run its business, industry people ought to have an opportunity to tell the lawmakers how to run the government	Oct	85
	Contract negotiations and pollutions laws put the "squeeze" on automakers; high voltage welding machine introduced; GM predicts 1971 car sales	Nov	85
	Transfer machine exhibits compared—Chicago and Hanover; GM official answers press charges regarding ecological, political and social concerns; Ex-Cell-O's sales continue upward swing while the industry's earnings reach new low . . . chairman Bixby explains	Dec	65
Editor's View	In the Name of Progress—Postal Progress	Jan	97
	Bewildered Today? Wait Until Tomorrow	Feb	97
	The "New Look" in Job Applicants	Mar	97
	Building-Block Training Aims of Function, Not Title	Apr	97
	Quality Is For People—Or Is It?	May	97
	Machine Tools—Recognition at Last	Jun	97
	Reflections in Progress	July	79
	There's More Than One Side to the Modernization Dilemma	Aug	83
	Profit on Parade . . . Don't Let It Pass Unnoticed	Sept	127
	DOD and Machine Tools . . . Storm Clouds Once More	Oct	97
	Modernization Roadblocks Can Be Breached—With Your Help	Nov	97
	Modern Taxation For Modern Problems	Dec	81
Electrical Machining	Exploring ECG—Now You Can't Afford to Overlook it	Jan	98

MONTH PAGE

Electrical Machining (Continued)	The Truth About EDM	May	112
	ECM Modular Head Design With Indestructible Head	July	116
	Need Graphite EDM Electrodes 10 Feet Long? Here's How	Nov	133
Exhibitions	SME International Engineering Conference and Tool Exposition	Apr	123
	Production Engineering Show—1970	Aug	111
	The Machine Tool Show—1970	Sept	143
	NMTBA 1970	Dec	98
	Shopping the World at IHA 70	Dec	114
Forming Blanking Piercing Shearing	Cold Formed Parts Production up 35%, Rejects Eliminated	Jan	73
	"Quickie" Form Dies From Phenolic Fabric	Jan	130
	Single Setup for Three Different Parts Ups Production	Mar	73
	Hydraulic Punch Performs Dual Role at Kaiser Aluminum	Apr	73
	Abrasive Belt Production Upped by Unique Hydraulic Press	Jun	71
	For the Rolls-Royce of Stampings Fine Blanking Will Shear to a Mirror Smoothness	Jun	98
	Dual Feeding Gets Two-For-One	Jun	114
	Low-Cost Coil Straightener Does High- Class Job	Aug	108
	Cash in the Till with Abrasive Cutoff Approach	Oct	59
	Bulge Forming... New Approach to an Old Idea	Oct	104
	Metals Roundup . . . 1970	Dec	82
Grinding Finishing Deburring	A 1200 Percent Increase in Tool Life Let's Take a Look at Free-Abrasive Machining	Jan	69
	Magnetism Upgrades Grinding Operation	Mar	71
	Good-bye to Knuckle Busting Tool Adjustments	Sept	128
	Cash in the Till with Abrasive Cutoff Approach	Oct	59
	Roller Burnishing Takeover... Finishing Costs Cut 50%	Oct	61
	Abrasive Cutoff Machine Offers Economy for Precise C-Cores	Oct	63
	Grinding Loses Out to Honing for 27 Percent Savings	Nov	61
	Railroad Axles Hit the Rails Faster Via Centerless Grinders	Nov	65
	Abrasive Wheels Fabricated in One Cycle	Dec	121
Inspection Quality Control	Precision Bore Gaging is Quality Criterion for Sub-Contract Work	Feb	128
	Gear Rack Serves as Quickie Sine Bar	Feb	138
	Modular Gaging—New Approach to Solving Multiple Measuring Problems	Mar	132

Inspection Quality Control (Continued)	Production Hangup Solved by Non-Contacting Comparators	May	71
	Building Blocks for the Foundation of Accuracy—Geometry/Length/Angles/Roundness	May	98
	Upgraded Layout Inspection System Gets Locomotives on Right Track	Jun	110
	Surface Tester Checks Finish On-The-Spot	Oct	112
	Holography On The Move	Nov	98
International Roundup	United Kingdom	Jan 77, Apr 77, July 57, Oct 69,	Feb 81, May 77, Aug 63, Nov 71, Mar 77, June 77, Sept 97, Dec 57
	Germany	Jan 81, Apr 81, July 61, Oct 73,	Feb 85, May 81, Aug 67, Nov 75, Mar 81, June 82, Sept 99, Dec 61
	Japan	Jan 87, Apr 85, July 65, Oct 77,	Feb 89, May 85, Aug 71, Nov 79, Mar 85, June 84, Sept 101, Dec 63
Jigs Fixtures Gages Accessories	"Quickie" Form Dies From Phenolic Fabric	Jan	130
	Jig Aids Work Locating for Welding	Jan	136
	Facility Tape Measure	Jan	138
	Pinpoint Codant Flow	Feb	136
	Gear Rack Serves as Quickie Sine Bar	Feb	136
	Rivet Assembly Tool	Feb	138
	Power Quill Converts Punch Press Into Milling Machine	Mar	75
	Block Screw Prevents Tool Chatter	Mar	144
	Pressure Hold-Downs From Old Stripper Bolts	Mar	146
	Safety Blocks For Die Sets	Mar	146
	Floating Tool Holder For Turret Lathe	Apr	222
	Pressing Replaces Boring in Sleeve Removal	Apr	224
	Dual Purpose Angle Plate	May	145
	Coupling Joint	May	145
	Threaded Arbor Maintains Concentricity	May	147
	Adopting Form Tool Bits To Milling Machine Arbor	May	147
	Fixture Holds Castings Accurately	May	147
	Quick-Change Double-Tooled Setup		
	Drills Brake Blocks in 5 Seconds	Jun	69
	Easy Slitting of Soft Sponge Rubber	Jun	144
	Angle Iron As a Clamping Aid	July	122
	Broaching Slashes Manufacturing Cost of Milling Cutters	Aug	61
	Low-Cost Straightener Does High-Class Job	Aug	108
	Adjustable Parallel and Stop Combination for Cutting Parts	Aug	180
	Angle Iron V Block	Sept	208
	Thin Work Holding Fixture	Sept	210

MONTH PAGE

Jigs Fixtures Gages Accessories (Continued)	Machine Vice For Cylindrical Workpieces	Sept	210
	Eliminate Locking Wrench Danger on a Milling Machine	Oct	142
	Angle Iron Rocker for Machine Vise	Nov	138
	Press Jig Prevents Spring-Out	Nov	140
	Guidelines for Internal Gear Relief Precision Step Drills for the Small Shop	Nov Dec	140 130
Lasers Machine Design	One Machine Does Work of Four	Feb	75
	Power Quill Converts Punch Press Into Milling Machine	Mar	75
	Boring Mill Spindle Travel Precisely Controlled Via Magnetism	May	73
	New Boring Machine Zeros in on Jet Engine Tolerances	July	51
	Laser Revolution in the Making . . . fact or fiction Part 1	July	80
	Laser Revolution in the Making . . . fact or fiction Part 2	Aug	94
	The Facts About Fluidics in Machine Controls	Oct	98
	Have Portable Milling Machine . . . Will Travel	Oct	134
	Build it Yourself . . . Its Time for Turning	Oct	137
	Holography On The Move	Nov	98
	Need Graphite EDM Electrodes 10 Feet Long? Here's How	Nov	133
	NC Sets Stage for 3-Axis Mill	Dec	124
Machining	Machining Time Reduced 100 Hours . . . Carbide Tool Replaces Grinder	Jan	75
	Exploring ECG—Now You Can't Afford to Overlook it	Jan	98
	Machining High Temperature Metals— Part 2	Jan	110
	Let's Take a Look at Free-Abrasive Machining	Jan	122
	Calculating Tapers	Jan	138
	One Machine Does Work of Four	Feb	75
	Machining High Temperature Metals— Part 3	Feb	119
	Your Guide to Aluminum Alloys for Screw Machining	Apr	117
	Are Odd Symmetrical Shapes Your Hang up?	Apr	121
	Tool Wear Problems Buzz off with CMC 303	May	71
	Boring Mill Spindle Travel Precisely Controlled Via Magnetism	May	73
	NC?—No Tape Control? Yes!	May	109
	The Truth About EDM	May	112
	High Precision Parts the Automatic Way	May	140
	"Mar-Aging" Stainless Steel Ups Gear Rack Quality	Jun	67
	Quick-Change Double Tooled Setup Drills Blocks in 5 Seconds	Jun	69
	NC Breaks Into Foundry Practice	Jun	138

MONTH PAGE

Machining (Continued)	New Boring Machine Zeros in on Jet		
	Engine Tolerances	July	51
	High Volatility Coolant	July	124
	Adjustable Parallel and Stop Combination for Cutting Parts	Aug	180
	514 NPT Tapped Holes Per Hour— By Snow	Sept	89
	One Boring Mill Replaces Two— With Precision	Sept	91
	Good-bye to Knuckle Busting Tool Adjustments	Sept	128
	Cash in the Till with Abrasive Cutoff Approach	Oct	59
	Abrasive Cutoff Machine Offers Economy for Precise C-Cores	Oct	63
	Have Portable Milling Machine . . . Will Travel	Oct	134
	Titanium Planing Setup Breeds New Machining Techniques	Nov	107
	Coolant Feeding Drills Slash Production Costs	Dec	75
	Metals Roundup . . . 1970	Dec	82
Machining Centers	NC Machining Centers With Mass Production Rates	Feb	77
	High Precision Parts the Automatic Way	May	140
Management Economics Techniques	A 1200 Percent Increase in Tool Life	Jan	69
	New Storage System Speeds Materials Handling	Jan	71
	Cold Formed Parts Production Up 35% Rejects Eliminated	Jan	73
	Machining Time Reduced 100 Hours . . . Carbide Tool Replaces Grinder	Jan	75
	Machining High Temperature Metals— Part 2	Jan	110
	Calculating Tapers	Jan	138
	Clipper Costs Shaved With Cold- Headed Fastener	Feb	73
	One Machine Does Work of Four	Feb	75
	NC Machining Centers With Mass Production Rates	Feb	77
	New Mini-Computer System Cuts NC Tape Cost 50%	Feb	79
	Bandit Tools May Be Robbing You of Payroll Dollars	Feb	110
	Machining High Temperature Metals— Part 3	Feb	119
	Precision Bore Gaging is Quality Criterion for Sub-Contract Work	Feb	128
	End Use is Key to Simplified Selection of Stainless Steel	Feb	132
	MIG Welding Replaces Stick Welding	Mar	69
	Magnetism Upgrades Grinding Operation	Mar	71
	Single Setup for Three Different Parts Ups Production	Mar	73
	Power Quill Converts Punch Press Into Milling Machine	Mar	75

**Management
Economics
Techniques
(continued)**

Plastics... Fast Moving Key to Dynamic Engineering—Part I	Mar	98
Inertia Welding... One Step Beyond Friction Welding	Mar	127
Modular Gaging—New Approach to Solving Multiple Measuring Problems	Mar	132
Flame Spray Gun Repair Job Cheats Scrap Pile	Apr	69
P/M Qualifies For Gear Assembly Cast Iron Out	Apr	71
Hydraulic Punch Performs Dual Role at Kaiser Aluminum	Apr	73
Submerged Magnetic Slide Conveyor Surfaces Chips—Economically	Apr	75
Plastics... Fast Moving Key to Dynamic Engineering—Part 2	Apr	98
Your Guide to Aluminum Alloys for Screw Machining	Apr	117
Are Odd Symmetrical Shapes Your Hangup?	Apr	121
SME International Engineering Conference and Tool Exposition	Apr	123
Complex P/M Design Gets off the Ground	May	69
Tool Wear Problems Buzz off with CMC303	May	71
Production Hangup Solved by Non-Contacting Comparators	May	71
Boring Mill Spindle Travel Precisely Controlled Via Magnetism	May	73
Building Blocks for the Foundation of Accuracy—Geometry/Length/Angles/Roundness	May	98
NC?—No Tape Control? Yes!	May	109
The Truth About EDM	May	112
Plastics... Fast Moving Key to Dynamic Engineering—Part 3	May	120
High Precision Parts the Automatic Way "Mar-Aging" Stainless Steel Ups Gear Rack Quality	Jun	67
Quick-Change Double-Tooled Setup Drills Brake Blocks in 5 Seconds	Jun	69
Abrasive Belt Production Upped by Unique Hydraulic Press	Jun	71
For the Rolls-Royce of Stampings Fine Blanking Will Shear to a Mirror Smoothness	Jun	98
Upgraded Layout Inspection System Gets Locomotives on Right Track	Jun	110
Dual Feeding Gets Two-For-One	Jun	114
Plastics... Fast Moving Key to Dynamic Engineering—Part 4	Jun	118
NC Breaks Into Foundry Practice	Jun	138
Advanced Welding Equipment Solves Productivity Problems	Jun	140
Back in the Ball Game with P/M Via Cold Weld Plating	July	49
New Boring Machine Zeros in on Jet Engine Tolerances	July	51
More Quality With Less Parts... Via Adhesive Technique	July	53
Tailored Tooling Solves Storage Problems, Reduces Machining Time	July	55

**Management
Economics
Techniques
(continued)**

Laser Revolution in the Making . . . fact or fiction Part 1	July	80
Plastics . . . Fast Moving Key to Dynamic Engineering—Part 5	July	94
Would You Believe—Paint First—Then Fabricate	July	112
ECM Modular Head Design With Indestructible Base	July	116
Dawning of the Age of Materials	July	118
Robot Boosts Die Casting Rate 33 Percent	Aug	59
Broaching Slashes Manufacturing Cost of Milling Cutters	Aug	61
Adhesive Bonding Boosts Aircraft Quality/Fabrication up, up and away	Aug	84
Laser Revolution in the Making . . . fact or fiction Part 2	Aug	94
Low-Cost Straightener Does High-Class Job	Aug	108
Production Engineering Show Preview	Aug	111
Adjustable Parallel and Stop Combination for Cutting Parts	Aug	180
514 NPT Tapped Holes Per Hour—By Snow	Sept	89
One Boring Mill Replaces Two—With Precision	Sept	91
The Machine Tool Show—1970	Sept	143
Cash in the Till with Abrasive Cutoff Approach	Oct	59
Roller Burnishing Takeover . . . Finishing Costs Cut 50%	Oct	61
Seeder Takes to P/M for Big Savings	Oct	61
Abrasive Cutoff Machine Offers Economy for Precise C-Cores	Oct	63
The Facts About Fluidics in Machine Controls	Oct	98
Bulge Forming . . . New Approach to an Old Idea	Oct	104
Surface Tester Checks Finish On-The-Spot	Oct	112
Effective Production Control . . . What It Takes	Oct	114
No Liners in "Answer" Car's Engine	Oct	124
Diamond Tool Does Its Thing . . . Precision	Oct	130
Have Portable Milling Machine . . . Will Travel	Oct	134
Build It Yourself . . . Its Time For Turning	Oct	137
Grinding Loses Out to Honing for 27 Percent Savings	Nov	61
Versatile Welding Unit Aids Steel or Aluminum Construction	Nov	63
Railroad Axles Hit the Rails Faster Via Centerless Grinders	Nov	65
Precise Torch Repair Job Gets Bulldozer on the Road—But Fast	Nov	67
Holography On The Move	Nov	98
NC Helps Build Its Own Computers	Nov	107
Titanium Planing Setup Breeds New Machining Techniques	Nov	112
NC Reliability—A Must	Nov	120

MONTH PAGE

Management Economics Techniques (continued)	New One-Step Steelmaking Process		
	For Special Alloys	Nov	128
	Lathe Programming Service Now		
	Goes Universal	Nov	130
	Need Graphite EDM Electrodes 10		
	Feet Long? Here's How	Nov	133
	Coolant Feeding Drills Slash Production Costs	Dec	75
	Shaft Repair Costs Cut by New Powder		
	Metallizing System	Dec	77
	Metals Roundup . . . 1970	Dec	82
	NMTBA 1970	Dec	98
	Shopping the World at IHA 70	Dec	114
	Abrasive Wheels Fabricated in One Cycle	Dec	121
	NC Sets Stage for 3-Axis Mill	Dec	124
	Bigger and Better Powdered Metal Parts	Dec	126
Material Handling	New Storage System Speeds Materials		
	Handling	Jan	71
	Submerged Magnetic Slide Conveyor Surfaces		
	Chips—Economically	Apr	75
Numerical Control	NC Machining Centers With Mass Production		
	Rates	Feb	77
	New Mini-Computer System Cuts NC Tape		
	Cost 50%	Feb	79
	A Look at NC/Computer Technology in the		
	Automotive Industry	Feb	98
	NC Breaks Into Foundry Practice	Jun	138
	NC Helps Build Its Own Computers	Nov	107
	NC Reliability—A Must	Nov	120
	Lathe Programming Service Now		
	Goes Universal	Nov	130
	NC Sets Stage For 3-Axis Mill	Dec	124
Plastics	Plastics . . . Fast Moving Key to Dynamic		
	Engineering—Part 1	Mar	98
	Plastics . . . Fast Moving Key to Dynamic		
	Engineering—Part 2	Apr	98
	Plastics . . . Fast Moving Key to Dynamic		
	Engineering—Part 3	May	120
	Plastics . . . Fast Moving Key to Dynamic		
	Engineering—Part 4	Jun	118
	Plastics . . . Fast Moving Key to Dynamic		
	Engineering—Part 5	July	94
	Thermoplastic—Lexan 500	July	124
Powder Metallurgy	P/M Qualifies For Gear Assembly . . .		
	Cast Iron Out	Apr	71
	Complex P/M Design Gets off the		
	Ground	May	69
	Back in the Ball Game with P/M		
	via Cold Weld Plating	July	49
	216,000 Parts Per Hour—New Compacting		
	Press Does It	Sept	133
	Seeder Takes to P/M for Big Savings	Oct	61
	Bigger and Better Powdered Metal		
	Parts	Dec	126

MONTH PAGE

**Protective
Finishing**

Preheating Proves Essential to New Enamel Precoating Process	Jan	109
Flame Spray Gun Repair Job Cheats Scrap Pile	Apr	69
Would You Believe—Paint First— Then Fabricate	July	112
Sprayable Plastic Film for Roofs	July	124
Shaft Repair Costs Cut by New Powder Metallizing System	Dec	77

**Washington
Roundup**

By mid-1970 there will still be signs of danger in the economy	Jan	93
A long range, and possibly unexpected, result of the passage of the tax reform bill; A poll of the International Association of Machinists	Mar	93
It seems quite fashionable in Washington these days to take pot shots at the American automobile industry; The Labor Department spells out what federal contractors must do to achieve equal job opportunity	Apr	93
The housing industry of the future; Federal manpower legislation; A new tax credit proposal	May	93
Bitter confrontations between management and labor over occupational health and safety legislation	Jun	91
Defense Department makes first move toward phasing out government-owned machinery and equipment in defense contractor facilities	July	75
Labor in the farm machinery industry; The women's "lib" movement; Don't be too sure that the investment tax credit and other fiscal play toys are dead	Aug	79
Some agonizing decisions come up for the Nixon administration	Sept	121
The head of the U.S. Bureau of Standards reassures American engineers about the current metric study	Oct	91
Aspects of the controversial Occupational Health and Safety Bill	Nov	91
Economic outlook for U.S. industries in 1980; Department of Defense looks to cut contractor paper work	Dec	69

Welding

Jig Aids Work Locating for Welding	Jan	136
MIG Welding Replaces Stick Welding	Mar	69
Inertia Welding ... One Step Beyond Friction Welding	Mar	127
Advanced Welding Equipment Solves Productivity Problems	Jun	140
Would You Believe—Paint First— Then Fabricate	July	112
Versatile Welding Unit Aids Steel or Aluminum Construction	Nov	63
Precise Torch Repair Job Gets Bulldozer on the Road—But Fast	Nov	67

